

## **Stationary Demagnetizing Machine**

### **Best for Heavy Large Steel Workpieces**



**Stamping Dle** 





Steel Rod / Line Rail



Steel Ring / Tube





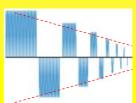
— Stationary demagnetization

Penetrating DC waveform

– Built-in Tesla meter

DC Variable Frequency
Demagnetizing Waveform







Holding Electric Co., LTD.

**Total Solution for Demagnetization** 





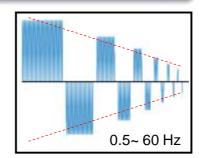


# Operating **Principle**

#### **Stationary Demagnetizing Machine**

#### **DC Variable Frequency Waveform**

 Variable-frequency DC demagnetizing waveform with auto attenuating & phase alternating function.



#### **Advantage 1**

- Stationary demagnetizing.
   No need to move the workpiece during operation
- ✓ Demagnetization can be done in 10 ~ 15 seconds

#### Advantage 2

- Low-frequency waveform with strong penetrating capability
- Best for heavy & thick steel workpieces with complex structures

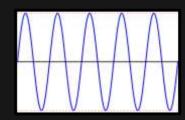
Penetrating into thick workpieces





#### **Traditional Demagnetizers**

**AC Fixed-Magnitude Waveform** 



Frequency:60Hz

#### Drawback 2

- Need to move the part through the machine to make the demagnetizing filed attenuated
- ✓ When demagnetizing large parts, it need much space to operate and is very dangerous

#### **Drawback 1**

- High-frequency AC waveform decades rapidly
- Unable to demagnetize deeply inside thick parts











#### For Mold / Flat parts

#### **HD-SM Series**



✓ Suitable for flat parts, molds, or dies, such as stamping dies & powder metallurgy molds



✓ The size of demagnetizing area can be customized

✓ Equipped with a Tesla meter

Powder Metallurgy

Model	Demag Range (LxWxH)mm
HD-SM3050	500×300×150
HD-SM3030	300×300×150
HD-SM4040	400×400×150
HD-SM4060	400×600×150
HD-SM6060	600×600×150

#### **For Long parts**

#### **HD-SL Series**



✓ Suitable for long parts, such as steel rod or line rail



 Demagnetize whole part at a time to avoid mutual magnetizing

✓ The size of demagnetizing area can be customized

Line Rail

✓ Equipped with a Tesla meter

Model	Demag Range (LxWxH)mm
HD-SL1000	1000×120×150
HD-SL2000	2000×120×150
HD-SL3000	3000×120×150
HD-SL4000	4000×120×150
HD-SL7000	7000×120×150

#### For Ring / Tube parts

#### **HD-SV Series**

- ✓ Suitable for ring and tube
- ✓ Special V-shaped magnetic block
- ✓ Equipped with a Tesla meter

Model	Demag Range (LxWxH)mm
HD-SV2525	250×250

#### **Desktop Type**

#### **HD-ST Series**



- Desktop demagnetizer with an external controller
- Multiple units can be combined to demagnetize very large parts

Model	Demag Range (LxWxH)mm	
HD-ST2040	200×400	

#### **For Handheld parts**

#### **HD-SH Series**



- ✓ Handy design demagnetizer with an external controller
- ✓ Suitable for Large steel plate
- ✓ Demagnetized one part at a time

Model	Demag Range (LxWxH)mm
HD-SH270	120×120





#### **Control Panel**

**Tesla Meter Control** 

**Demagnetizer Control** 

**Power** 

Max Hold **Button** 

Gauss / Tesla Switching Button

Zeroing Button

sensor







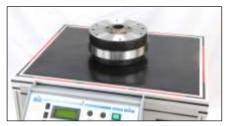
Tesla Sensor Socket

Mode selection

#### **Operation** Method



1. Place the work piece on the machine



✓ Plug-and-play tesla meter

✓ With 0.1mT accuracy



2. Adjust mode





3. Press the "Start" button

The Built-In Tesla Sensor



Display screen of Tesla Meter



# Meter

✓ Wear- & Impact-resistant packaging

✓ Adopting a digital high-precision Hall

✓ With functions of maximum hold, unit switch, and zeroing environmental magnetic field.

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