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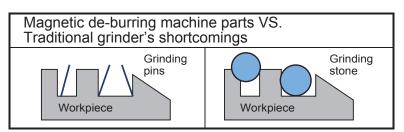
SPINNER Magnetic De-burring & Polishing Machine

The magnetic de-burring & polishing machine makes use of innovative and patented magnetic field power to induce the stainless steel media (PIN) to rotate rapidly for workpiece grinding and get high-efficienty de-burring, polishing, cleaning, and grinding effects.





SPINNER Outstanding advantages and features



The patented grinding pins work for holes, seams, concave right angles, threads, and other fine parts of the workpiece with a very high speed. It takes only about 5 to 20 minutes to finish the grinding.

- De-burred, polished, cleaning
- Sintering, tool marks removal
- Joint line removal
- Remove oxide films
- Rubber and plasticr deburr
 Copper increase surface hardness.

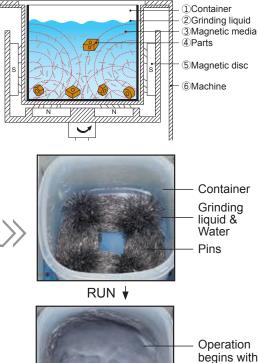
Strong special grinding effects

- Specially design for irregular-shaped parts. De-burring, polishing, cleaning, and grinding simultaneously.
- High speed grinding, easy and safe to operate, requiring no consumable, and low cost.
- The grinding never deforms the workpiece, never damages the surface, and never affects the accuracy of the precision of the workpeice.

Apply to

- CNC lathes processing the parts
- aluminum, zinc pressurizing part
- precision stamping parts
- precision springs, spring bands
- aerospace, medical equipment parts
- electronic component

Principle:

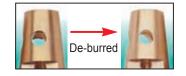




water flow









SPINNER Wide range of application De-burring, Polishing, Cleaning



Jewelry copper, zinc pressurizing & cast parts





medical equipment





Precision stamping

Stainless steel parts of Bicycle industrial aluminum parts



Stainless steel casting parts



Aerospace industrial aluminum parts



Rubber and plastic parts



Zinc alloy parts



(SPINner **Range of applications**



Copper-made products



Decorated with copper and gold products



Aluminum-made prodcuts



Medical equipment products



Stainless steel products



Press products



Zinc alloy die-casting products



Large-sized products

(SPINner **Grinding effect comparative**

















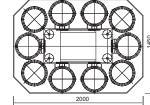




After



Holding[®] SPINNEL Full range of models to meet the demand Standard Model (Apply to Metal Parts) s^ePINnet HD-765 HD-750 HD-745 ▶ 12KG grinding capacity 8KG grinding capacity ▶ 5KG grinding capacity IT MREADESE a dimamatina di EMIT27280 Function Model (Laborsaving, mass production, long workpieces, INn ferrous metals) HD-768 HD-7335 ▶ 12KG grinding capacity 9KG grinding capacity THE READED • Triple spindle (Grind & Separate) (mass • Grinding container saving and lifting automatically equipment production) Cryogenic Model (Apply to rubber/silicone/plastic/zincalloy) HD-785 HD-780 Automatic Model HD-7660 HD-7680 **SPINne «Feature**»



Single operation, mass production, automatic continuous loop grinding, fast production, and automatically add water, grinding liquid, automatic separate workpiece, customized products. Please contact us for more information.

Send us your parts for a free test run in the sPINner.

Index >>





Twin-spindle & horizontally move

HD-7400) Apply to a long or large workpiece



Twin-engine & twin-spindle & horizontally move(extra long model)





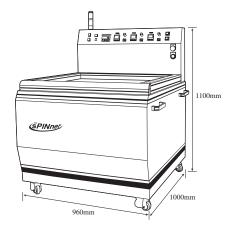
HD-765 (Standard)

12KG grinding capacity

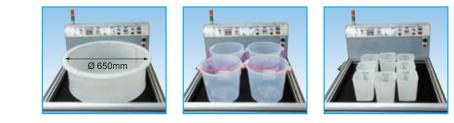


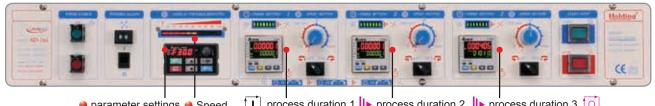
Feature

- Large grinding capacity about 12kg workpiece.
- Large grinding container sizes Ø 650x250mm.
- Three kinds of grinding programmed, set speed, time, direction, set the various needs of grinding process.
- Grind setting display, running the display, parameter setting.
- The grinding tank can change different sizes of container and same grinding effect.



Grinding container display (Reference):





parameter settings
 Speed
 running display
 Speed
 Indicator

process duration 1 ||> process duration 2 ||> process duration 3 grinding preset time, grinding speed, grinding direction

MODEL	DIMENSION(L×W×H)	CONTAINER SIZE(\$ ×H) POWER	WEIGHT	
HD-765	960×1000×1100mm	φ 650×250mm		3 phase 220/380VAC(50/60HZ)	234KG	
MODEL	DEL Max. processing capacity (Reference Value)			STANDARD ACCESSORIE	S	
HD-765	copper < stainless steel < al zinc(non-magnetic material		12KG	1.Stainless pins/12KG(Standard Dimension) 2.Plastic container/2 set 3.Separating container/1set		
110-703	iron < steel < stainless steel material)	(magnetic	5KG	4.Magnetic sleeve/1set 5.Grinding liquid/(12,000c.c) 6.Operation manual		

•MAGNETIC DE-BURRING & POLISHING MACHINE

12KG grinding capacity

HD-768 (GRINDING CONTAINER AUTOMAIC ELEVATING AND LABOR-SAVEING EQUIPMENT)



Feature

- Large grinding capacity about 12kg workpiece.
- Large grinding container sizes Ø 650x250mm.
- Three kinds of grinding programmed, set speed, time, direction, set the various needs of grinding process.
- Grind setting display, running the display, parameter setting.

The grinding tank can change different sizes of container and same grinding effect.

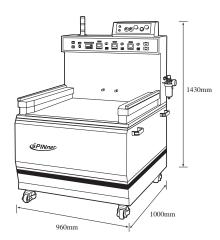
Special Function

- Automatic elevating and moving equipment can easily place a large container and operated by one person.
- Patented design of large grinding container lift up, down, back, forward movement, with trolley easy, effort, fast operation.
- Patented automatic control setting simple.



















trolley (readymade product)

MODEL	DIMENSION(L×W×H)	CONTAINER SIZE(ϕ ×H)		ZE(POWER		WEIGHT
HD-768	960×1000×1430mm	φ 650×250mm		mm	3 phase 220/380VAC(50/60F		250KG
MODEL	Max. processing capacity	(Reference	Value)		NDARD ACCESSORIES		
HD-768	copper < stainless steel < al zinc(non-magnetic material		12KG	2.Plastic co 3.Separatir	pins/12KG(Standard Dimension) ontainer/2 set ng container/1set	ourc ●Mod	hase product. Iel HD-768
110-700	iron < steel < stainless steel (magnetic material)		5KG		sleeve/1set liquid/(12,000c.c) n manual	have to supply 7kg/cm ² pressure air.	



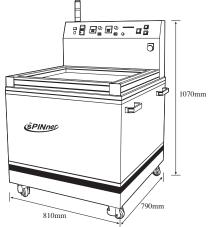
HD-750 (Standard)

8KG grinding capacity

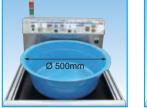


Feature

- Large grinding capacity about 8kg workpiece.
- Large grinding container sizes Ø 500x200mm.
- Two kinds of grinding programmed, set speed, time, direction, set the various needs of grinding process.
- Grind setting display, running the display, parameter setting.
- The grinding tank can change different sizes of container and same grinding effect.



Grinding container display (Reference):









● parameter settings ↓ process duration 1 ▶ process duration 2 ○ ● Speed Indicator ● running display

grinding preset time, grinding speed, grinding direction

DIMENSION(L×W×H) **CONTAINER SIZE(L×H)** POWER WEIGHT MODEL HD-750 810×790×1070mm φ 500×200mm Single phase 220VAC(50/60HZ) 150KG MODEL Max. processing capacity (Reference Value) **STANDARD ACCESSORIES** 1.Stainless pins/6KG(Standard Dimension) copper
 stainless steel
 aluminum 8KG 2.Plastic container/4 set zinc(non-magnetic material) 3.Separating container/1set HD-750 4.Magnetic sleeve/1set iron > steel stainless steel(magnetic 5.Grinding liquid/(6,000c.c) 3KG material) 6.Operation manual

HD-7335 (Triple Spindle & multifunction) *9KG grinding capacity*

Grind & Grind & Separate



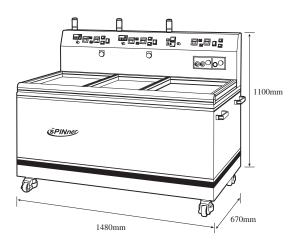
Grinding container display (Reference):





Feature

- Patented triple spindle structure, multi-grinding mode selection, up to the mass production, most convenient, effort.
- Triple spindle, independent three machines easily operate by one person.
- Multifunctional to change different grinding method.
- Grinding and separating magnetic pins and workpiece in one machine.
- Grinding capacity about 3kg workpieces. 3 barrel is approximately 9KG.
- Grinding container sizes Ø350x250mm. The weight and operation is suit for one person.
- The machine is suitable for production of many small parts, with the automation of the production process planning, reaching optimum production model.

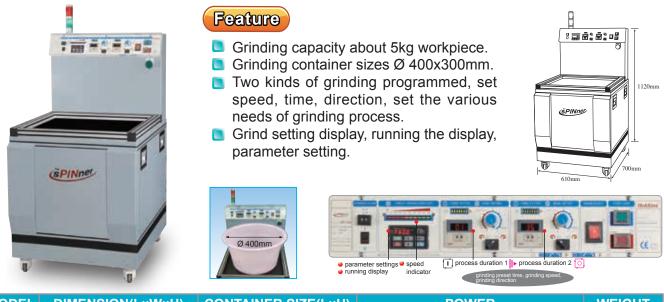


MODEL	DIMENSION(L×W×H)	CONTAINER SIZE(L×H)		POWER	WEIGHT	
HD-7335	1480×670×1100mm	φ 350×250mm		3 phase 220/380VAC(50/60HZ)	500KG	
MODEL	Max. processing cap	oacity (Refere	ence Value)	STANDARD ACCESSORIES		
	copper stainless steel zinc(non-magnetic materia	ess steel \ aluminum \ 1 Barrel = 3KG		1.Stainless pins/12KG(Standard Dimension) 2.Plastic container/6 set 3.Separating container/2set		
HD-7335	iron < steel < stainless stee material)	el(magnetic	1 Barrel = 1.5K0 3 Barrel ≒4.5K0			

HD-745 (Standard)

Holding[®]

5KG grinding capacity



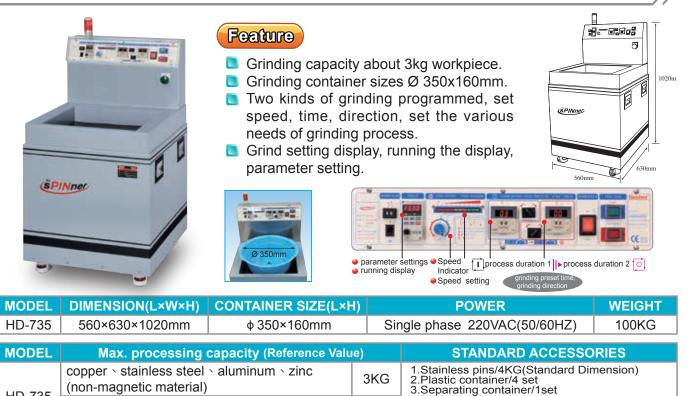
MODEL	DIMENSION(L×W×H)	CONTAINER SIZE(L×H)		POWER	WEIGHT	
HD-745	610×700×1120mm	φ 400×300mm		Single phase 220VAC (50/60HZ)	135KG	
MODEL	Max. processing capacity(Reference Value)			STANDARD ACCESSORIES		
HD-745	copper stainless steel aluminum zinc (non-magnetic material)		5KG	1.Stainless pins/5KG(Standard Dimens 2.Plastic container/2 set 3.Separating container/1set 4.Magnetic sleeve/1set	ion)	
HD-745	iron steel stainless stee	el(magnetic material)	2KG			

HD-735 (Standard)

iron < steel < stainless steel(magnetic material)

3KG grinding capacity

4.Magnetic sleeve/1set 5.Grinding liquid/(4,000c.c) 6.Operation manual



1.5KG

HD-735

HD-728 (Standard)

1KG grinding capacity





MODEL	DIMENSION(L×W×H)	CONTAINER SIZE(L×H)		POWER	WEIGHT	
HD-728	410×530×970mm	φ 260×270mm		Single phase 220VAC(50/60HZ)	65KG	
MODEL	Max. processing ca	oacity (Reference V	alue)	STANDARD ACCESSORIES		
HD-728	copper stainless steel (non-magnetic material)	steel aluminum zinc		1.Stainless pins/2KG(Standard Dime 2.Plastic container/2 set 3.Separating container/1set	nsion)	
пD-720	iron < steel < stainless ste material)	el(magnetic	3.Separating container/1set4.Magnetic sleeve/1set5.Grinding liquid/(2,000c.c)6.Operation manual			

HD-716 (Standard)

0.2KG grinding capacity



Feature

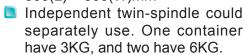
- Desk-type apply to small container of small parts grinding, laboratory grinding samples.
 Grinding container sizes Ø 160x160mm
- Grinding container sizes Ø 160x160mm.



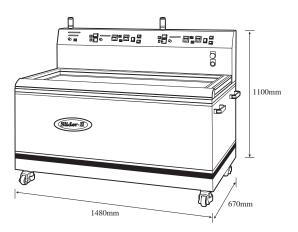


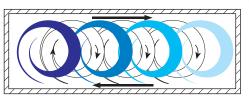
MODEL	DIMENSION(L×W×H)	CONTAINER SIZE(L×H) F		POWER	WEIGHT
HD-716	270×225×295mm	φ 160×160mm		Single phase 110/220VAC(50/60HZ)	16KG
MODEL	Max. processing car	acity (Reference Value) STANDARD ACCESSO			ES
HD-716	copper stainless steel (non-magnetic material)	× aluminum × zinc		1.Stainless pins/1KG(Standard Dimension) 2.Plastic container/1 set 3.Separating container/1set	
	iron steel stainless stee material)	el(magnetic	_	3.Separating container/1set 4.Magnetic sleeve/1set 5.Grinding liquid/(1,000c.c) 6.Operation manual	

HOLDING® HD-7200 (Twin-spindle & Horizontally movement) Slider-II Patented independent twinspindle + horizontally movement equipment, grinding without dead corners. Effective grinding area is 800(L) × 300(W)mm



Left-Right traverse of the horizontal movement suitable for magnetic material (iron, stainless steel etc.)

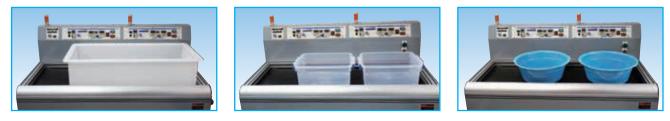




(Slider-II)

Rage of Grinding : 300mmx800mm

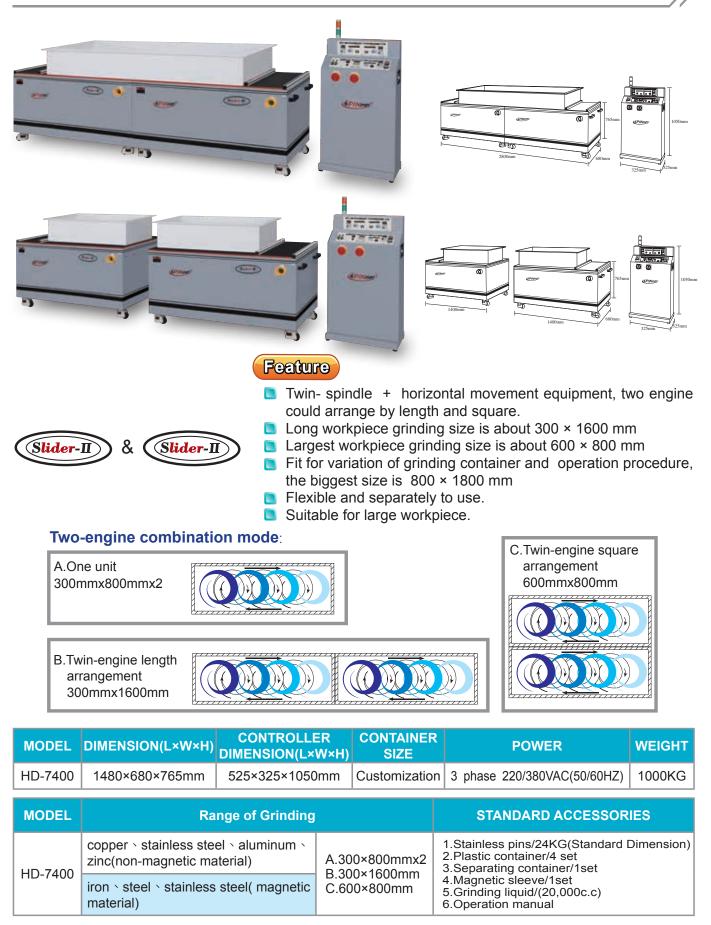
Grinding container display (Reference):



MODEL	DIMENSION(L×W×H)	CONTAINER SIZE(L×H)		POWER	WEIGHT	
HD-7200	1480×670×1100mm	Customization		3 phase 220/380VAC(50/60HZ)	500KG	
MODEL	Range o	f Grinding		STANDARD ACCESSORIES		
	copper < stainless steel < zinc(non-magnetic materi		200×800mm	1.Stainless pins/12KG(Standard 2.Plastic container/2 set 3.Separating container/1set	Dimension)	
HD-7200	iron < steel < stainless ste material)	el(magnetic	300×800mm	4.Magnetic sleeve/1set 5.Grinding liquid/(12,000c.c) 6.Operation manual		

•MAGNETIC DE-BURRING & POLISHING MACHINE

HD-7400 TWIN-ENGINE (Twin-spindle & Horizontally movement)



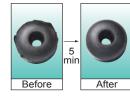


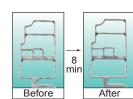
Cryogenics HD-780 / HD-785



Rubber/Plastic/Silicone

Zinc alloy





Instant and cryogenic embrittlement the soft parts, use magnetic needle with high-speed grinding, remove the holes, cracks, right-angle, surface tiny burr.

Feature

- E High Function: Remove the holes, cracks, dead angle and surface tiny burr.
- High Quality: Never damage of the workpiece, 100% yield rate. E High Efficiency: Only take 3~5 minutes to finish 3~5 KG
 - workpiece.
- Low Cost: Less consumption cost, only need liquid nitrogen.
- Environmental Protection: Easy to operate, high safety.
- Confidence: More than a decade patented magnetic technology to provide you amazing grinding effect.
- Established precise instrumentation and testing methods, welcome to send us your parts for a free test run in the spinner.

MODEL	DIMENSION (L×W×H)	CONTAINERSIZE(L×H)) POWER	WEIGHT		
HD-780	610×675×1300mm	φ 400×200mm		φ 400×200mm		Single phase 220VAC (50/60HZ)	140KG
MODEL	Max. processii (Reference		ity	STANDARD ACCESS	ORIES		
	D-780		ЗКG	2 Stainless container/1 set			
			1KG	3.Separating container/1set 4.Magnetic sleeve/1set 5.Grinding liquid/(4,000c.c) 6.Operation manual			



MODEL DIMENSION(L×W×H) CONTAINERSIZE(L×H)

Zinc alloy

Rubber > Plastic > Silicone

Max. processing capacity

(Reference Value)

810×795×1300mm

φ 500×200mm

4KG

2KG

3. 4.



POWER

Single phase 220VAC

(50/60HZ)

1.Stainless pins/5KG (Standard Dimension) 2. Stainless container/1 set

Separating container/1set Magnetic sleeve/1set .Grinding liquid/(5,000c.c)

5.Grinding Ilquiu (0, 6.Operation manual



Rubber/Plastic/Silicone/Zinc alloy Remove tiny burrs

HD-785

MODEL

HD-785

DE-BURRING & POLISHING MACHINE

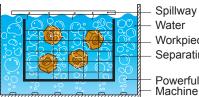


POWERFUL BUBBLE WASH MACHINE Degrease & Clean HD-717 / HD-727



Powerful bubble machine operates begin with water flow in tank, deep into the workpiece holes equivalent effect to stir achieve purposes.

Could placed with a strong degreaser and achieve rapid results to de-oil and degrease. Only 10 seconds immersion, simple effort, good effect.



Water Workpiece

Separating container Powerful bubble

Machine



MODEL	DIMENSION (L×W×H)	SINK SIZE(L×W×H)	POWER	FEATURE	WEIGHT
HD-717	730×540×805mm	560×420×305mm	Single phase	Single Tank	50kg
HD-727	1460×540×805mm	1120×420×305mm	110/220VAC(50/60HZ)	Double Tank	100kg



Magetic Pins Separator

HD-712



After grinding machine, easily and quickly separated the stainless steel pins and workpiece. Further have the effect of cleaning the workpiece residues.

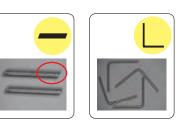
Patented design, use of magnetic force to attract the needle down and quickly disengage the workpiece.

MODEL	DIMENSION (L×W×H)	CONTAINER SIZE(L×W)	POWER	WEIGHT
HD-712	700×520×650mm	660×450×240mm	Single phase 110/220VAC 5A	74KG

SPINner With sufficient choice for optional accessory

Grinding Material: Stainless Steel Pins(SUS304 Magnetic Treatment) (Semi -permanent grinding media)









A (
Stand	ard	Dim	ensi	on
- calla				••••

Model	S1	S2	S3	S4	S5
Size(¢ ×mm)	φ0.3×5	φ0.4×5	φ0.5×5	φ0.7×5	φ0.8×5
Model	S6	S7	S8	S9	S10
Size(φ 1.0×5	φ 1.2×5	φ 1.5×5	φ2.0×5	φ2.5×5

Special Dimension

Model	P1	P2	P3	P4	P5
Size(φ0.2×5	φ0.3×3	φ0.4×3	φ0.5×1	ф0.5×3
Model	P6	P7	P8	P9	P10
Size($\phi \times mm$)	φ0.7×3	φ0.8×3	φ1.0×1	φ1.0×3	φ1.2×3

A special corner angle, L-standard Dimension

		•			
Model 🗕	A1	A2	A3	A4	Function : • Strong Cutting Force
Size(φ 1.0×7(45°)	φ 1.0×10(45°)	φ 1.5×7(45°)	φ 1.5×10(45°)	•Strengthen the surface atomization
Model L	L1	L2	L3	L4	Function : Prevent Pins clip into
Size(¢ ×mm)	ф0.5×5×5	ф0.5×7×7	ф0.7×5×5	ф0.7×7×7	the workpiece hole

Ceramic Pins

Model		Function : •Strong Cutting Force	
Size(ф3.2×9	•Strengthen the surface atomization	

Steel Ball

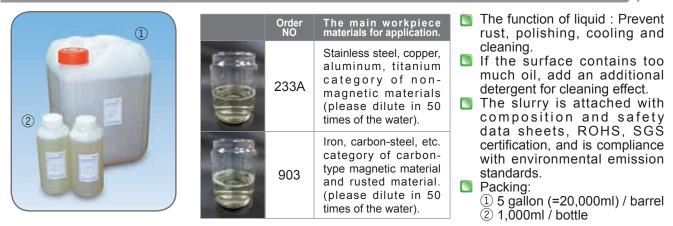
Model	BI	Function: Add with Pins
Size(ϕ)	ф 1.6mm	would strengthen the polishing effect.

Recommended stainless steel magne

- If pins is more rough, then the grinding capacity is more powerful. Therefore, when choose the pins, the material hardness of workpiece will decide the pins. Stainless steel or iron materials can choose pins specification more than 0.5 \u03c6, and for copper and aluminum material of softness, the specification of pins adopts less than 0.5 \u03c6.
- The rough or fine stainless steel pins will decide the size of bore for work piece. Besides, when grinding the seam inside the hole for work piece, we recommend you to use of pins with 3mm length for better effect.
 Grinding material of stainless steel is permanent material available for continuous use, a special magnetic pin
- Grinding material of stainless steel is permanent material available for continuous use, a special magnetic pins, can be customer-made on special request.

The thickness of the pins has varying degrees of effectiveness on grinding surface, and select the acute angle of the pins if the surface of atomization effect is required, however, select a round magnetic pins if the surface of bright effect is required.

SPINNER Strong environmental protection, polished, cleaned, antidiscoloration slurry (grinding liquid)



MAGNETIC DE-BURRING & POLISHING MACHINE

Grinding liquid circulating filter HD-710 Feature Have two system that helps to extracting grinding liquid. They Filter not only filter out impurity, but also extend grinding liquid effectively frequency of use and compliance with environmental standards. Filter out impurity generated by grinding, grinding fluid could keep clean and ensure the workpiece abrasive quality. Regular replacement filter and low cost. Pumping Grinding Filter1 Filter2 motor liquid MODEL DIMENSION (L×W×H) **CONTAINER SIZE(L×W)** POWER HD-710 300×300×870mm φ70×760mm Single phase 110/220VAC (SPINnel) **Accessories** Container (Customization product) Material : Engineering Plastics > PP A1 A2 **A**3 A5 A6 HD-768 HD-765 HD-750 HD-745 HD-735 HD-7200 Ø 650x250mm Ø 650x250mm Ø 500x250mm Ø 400x250mm Ø 350x250mm 940x370x240mm Container (Readymade product) Material : PP B2 **B1 B**3 **B4 B5** HD-750 HD-745 HD-735 HD-728 HD-716 Square container Ø 500x200mm Ø 400x300mm 390x280x170mm Ø 350x160mm Ø 260x270mm Ø 150x160mm Separating container (Readymade product) Magnetic Sleeve (Presentation pieces) C2 **D1** 468x340x180mm Ø 220x120mm Ø 32x148mm Specifications MODEL **DIMENSION (L×W×H)** CONTAINER SIZE(L×W) POWER WEIGHT 3 phase 220/380V (50/60HZ) HD-765 960×1000×1100mm φ 650×250mm 234 kg HD-768 3 phase 220/380V (50/60HZ) 250 kg 960×1000×1430mm φ 650×250mm HD-750 810×790×1070mm φ 500×200mm Single phase 220V (50/60HZ)



